



Product code	DN size	Inch size	AMA centering collars DN / inch:	Pipe OD Min mm	Max mm
1065	65	2,5"	DN65 Acid resistant collar with hinge	73	82
1080	80	3"	DN80 Acid resistant collar with hinge	85	90
1100	100	4"	DN100 Acid resistant collar	110	120
1125	125	5"	DN125 Acid resistant collar	138	145
1150	150	6"	DN150 Acid resistant collar	165	175
1200	200	8"	DN200 Acid resistant collar	215	225
1250	250	10"	DN250 Acid resistant collar	270	285
1300	300	12"	DN300 Acid resistant collar	320	330
1350	350	14"	DN/NS 350 Acid resistant collar	354	365
1400	400	16"	DN/NS 400 Acid resistant collar	400	420
1450	450	18"	DN/NS 450 Acid resistant collar	445	465
1500	500	20"	DN/NS 500 Acid resistant collar	500	520
1600	600	24"	DN/NS 600 Acid resistant collar, two part	600	630
1700	700	28"	DN/NS 700 Acid resistant collar, two part	700	730
1800	800	32"	DN/NS 800 Acid resistant collar, two part	800	830
1900	900	36"	DN/NS 900 Acid resistant collar, two part	900	930
11000	1000	40"	DN/NS 1000 Acid resistant collar, two part	1000	1030
11100	1100	44"	DN/NS 1100 Acid resistant collar, two part	1100	1130
11200	1200	48"	DN/NS 1200 Acid resistant collar, two part	1200	1230
11300	1300	52"	DN/NS 1300 Acid resistant collar, two part	1300	1330
11400	1400	56"	DN/NS 1400 Acid resistant collar, two part	1400	1430
11500	1500	60"	DN/NS 1500 Acid resistant collar, two part	1500	1530

Product code	AMA Centering collars with NS measurements:	Pipe OD Min mm	Max mm
1100NS	NS100 Acid resistant collar with hinge	100	110
1125NS	NS125 Acid resistant collar	125	137
1150NS	NS150 Acid resistant collar	150	165
1200NS	NS200 Acid resistant collar	200	215
1250NS	NS250 Acid resistant collar	250	265
1300NS	NS300 Acid resistant collar	300	315
Note! Collars from 350 are suitable for both NS and DN dimensioning.			

TIGHTENER RECOMMENDATION

- MINI TIGHTENER (3030) SIZES DN65-DN125
- BASIC TIGHTENER (3010) SIZES DN150-DN/NS 500
- LARGE TIGHTENER (3020) SIZES DN/NS 600-DN/NS 1500

PIPE CENTERING COLLARS

- Material: stainless steel/acid resistant steel
- Basic set contains sizes DN 150–DN/NS 500 (for diameters 150, 200, 250, 300, 350, 400, and 500)
- Mini set contains sizes DN65, DN80, DN100, DN125
- Also available in smaller and larger sizes (DN 65–DN/NS 1500)
- Collar size 350 and larger sizes compatible with both DN and NS dimensions
- DN/NS 600 and larger centering collars have two parts, so they require two collar tighteners for tightening (3020)