



PIPE PURGE KIT



MANUFACTURER: Welner Oy
www.amapipetools.fi
Phone: +358 400 600 942
Email: sales@amapipetools.fi

AMA Pipe Tools

AMA® Pipe Purge Kit

PRODUCT CODE 20 000

**BRAND
NEW SET**

The AMA Pipe Purge Kit is an excellent aid to reduce inert gas use and purging time. This system uses triple silicon discs to form an airtight seal.

- Gas plugs, sizes DN20 (3/4") - DN150 (6")
- Flange welding kit DN40 (1 1/2") - DN150 (6")
- Towing balls
- Each silicone seal can be replaced separately
- Heat resistance 300 °C
- Made in Finland



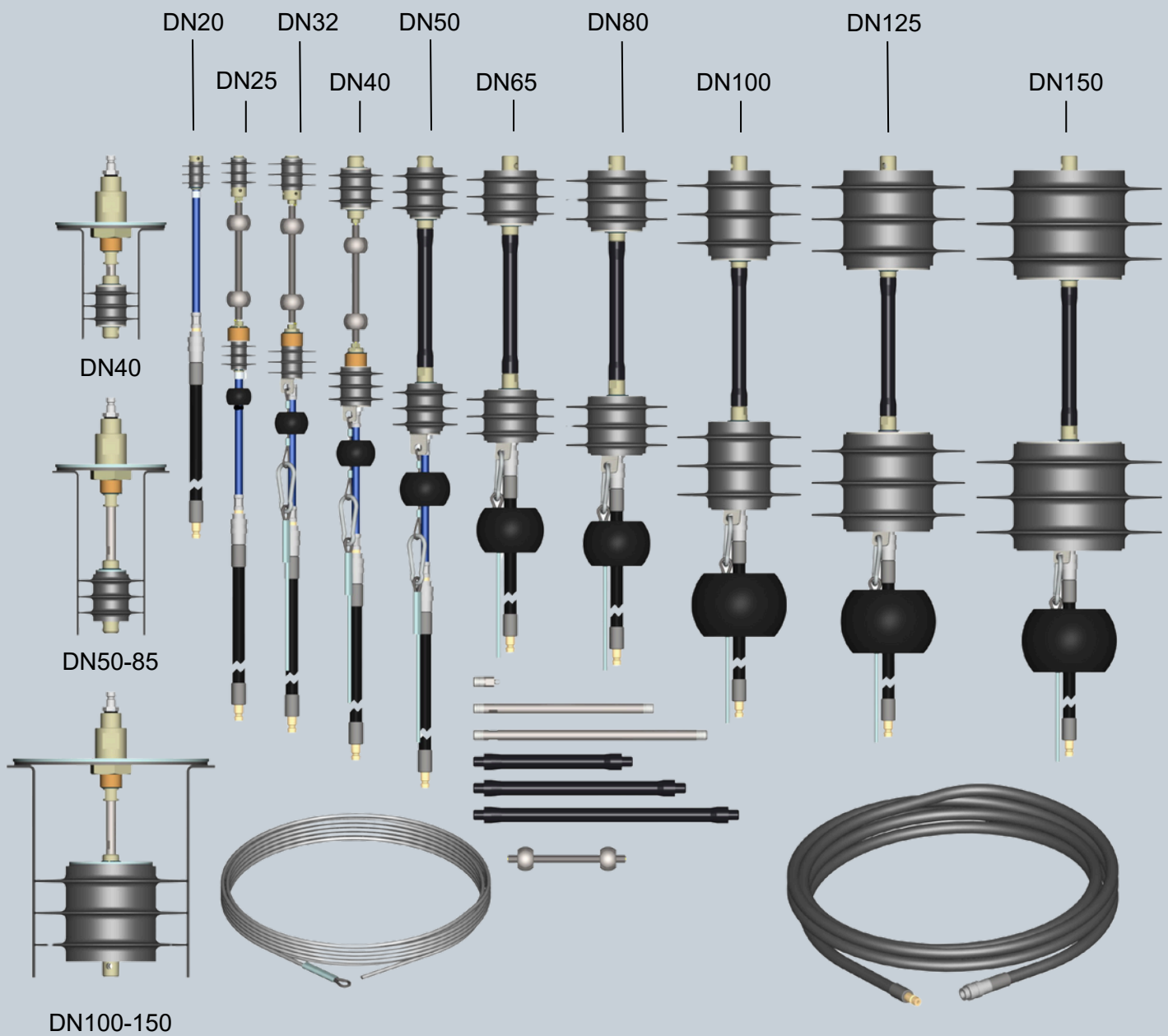
Silicone seals can be replaced individually

Includes flange welding kit

Towing balls make pulling easier in elbows

AMA Pipe Tools

AMA® Pipe Purge Kit Contents





Case contents:

Front plug, heat resistance 300 °C DN20, DN25, DN32, DN40, DN50, DN65, DN80, DN100, DN125, DN150 (Towing ball included in sizes DN25–DN50)	
Rear plug, heat resistance 300 °C DN25, DN32, DN40, DN50, DN65, DN80, DN100, DN125, DN150	
Flange purge spindle	
Flange purge plate (heat resistance 250°C)	DN40 / DN50 / DN65 / DN80
Flange purge plate (heat resistance 250°C)	DN100 / DN125 / DN150
Intermediate rod, rigid	150 mm
Intermediate rod, rigid	200 mm
Intermediate rod, flexible	150 mm
Intermediate rod, flexible	200 mm
Flexible intermediate rod	250 mm
Flexible intermediate rod M5 (incl. towing balls)	135 mm
Gas hose	8 m
Pulling wire	10 m
Towing ball	DN65 / DN80
Towing ball	DN100 / DN125 / DN150
Accessory box for small parts	

Approximate purging times*

Plug size		Inner diam. Ø	Flow L/min.	Time min.
DN20	3/4"	22–26 mm	3	1
DN25	1"	27–33 mm	3	1
DN32	1 1/4"	37–45 mm	4	1
DN40	1 1/2"	42–51 mm	4	1
DN50	2"	52–61 mm	4	1,5
DN65	2 1/2"	71–81 mm	5	1,5
DN80	3"	82–94 mm	7	1,5
DN100	4"	101–115 mm	11	1,5
DN125	5"	128–143 mm	15	1,5
DN150	6"	155–172 mm	16	2,5

***The user is responsible for the success of the purging process; the manufacturer accepts no responsibility for the success of the purging process.**

