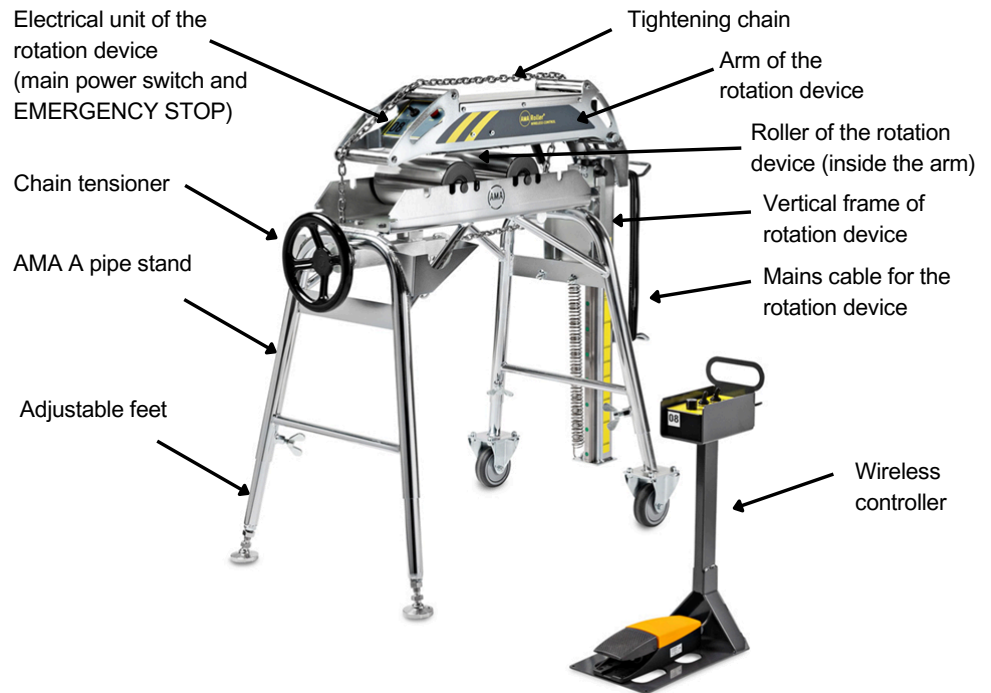




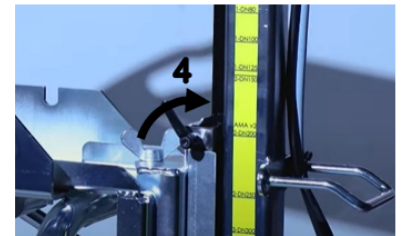
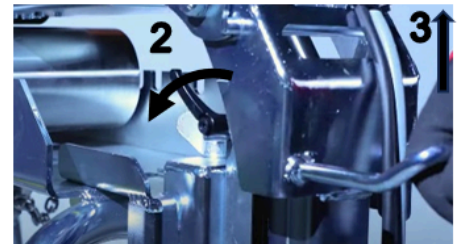
## Quick Start Guide: AMA Roller® Premium Pipe Rotator with remote

- Place the AMA Roller® on the platform and adjust the support legs so that the unit is firmly in place.
- Connect the mains plug of the appliance to a 110-230 V/AC, 50-60 Hz outlet with protective earthing.



### Height adjustment of the rotation device:

- First, turn the rotator (arm) to the vertical position.
- To release the lock on the height adjustment of the rotator, unlock the locking lever on the rear of the unit. At the same time, support the rotating device by holding the lifting handle.
- Then, using the lifting handle, adjust the rotating device to the height position corresponding to the size of the pipe to be processed (see scale and height adjustment indicator).
- Lock the device at the desired height by turning the locking lever.



### Positioning of the pipe:

- Symmetrically position the rollers of the AMA A pipe stand according to the size of the pipe to be handled in the frame of the support and place the pipe to be handled on the rollers.



MANUFACTURER: Welner Oy  
[www.amapipetools.fi](http://www.amapipetools.fi) Telephone: +358 400 600 942  
 Email: [sales@amapipetools.fi](mailto:sales@amapipetools.fi)

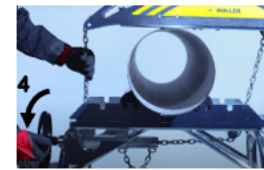
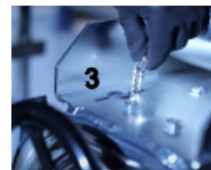
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### Positioning of the rotation device on the pipe:

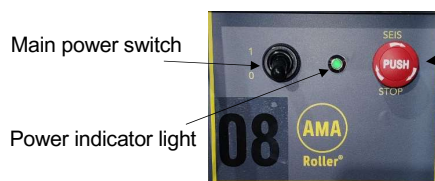
1. Turn the rotating device (arm) over the pipe.
2. Pull the tension chain over the rotator, making sure that the tension chain passes over each support tube on top of the rotator body.
3. Lock the clamping chain into the grip on the front of the AMA A pipe stand body.
4. Tighten the chain with the AMA A pipe stand tensioner pulley. When the chain starts to tighten, tighten another 1½ to 2 turns. Check again by hand that the chain is sufficiently tight.



### Pipe rotation:

- Check that the rotator's EMERGENCY STOP is switched off and turn the main power switch on the front panel to position 1.

#### Front panel of the electrical unit of the rotating equipment:



Main power switch

Power indicator light

EMERGENCY-STOP button

- Use the foot pedal on the bottom to establish a wireless connection. The top light on the control panel will turn green when a connection is established.
- If the controller is off, put it on charge and press the foot pedal after 3 minutes. → The controller will turn on and can be used while charging.

- Use the toggle switch to select the rotation speed control mode:

- Potentiometer icon side: speed control with potentiometer.
- Pedal icon side: speed control with foot pedal.

- Select the direction of rotation with the arrow switch.
- The controller remains on for 5 minutes without being used, and is restarted by pedalling.

Connection indicator  
Battery charge indicator  
Rotation speed control mode:  
- Pedal or potentiometer



USB-C charging interface

Foot pedal

Change of rotation direction  
Rotation speed adjustment with potentiometer

- The two lowest lights indicate the battery charge status:
  - Two lowest red lights on = battery is fully charged
  - Lowest red light on continuously = battery is half charged
  - Lowest red light flashing = battery almost empty



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www.amapipetools.fi Telephone: +358 400 600 942  
Email: sales@amapipetools.fi

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